

FIG.1

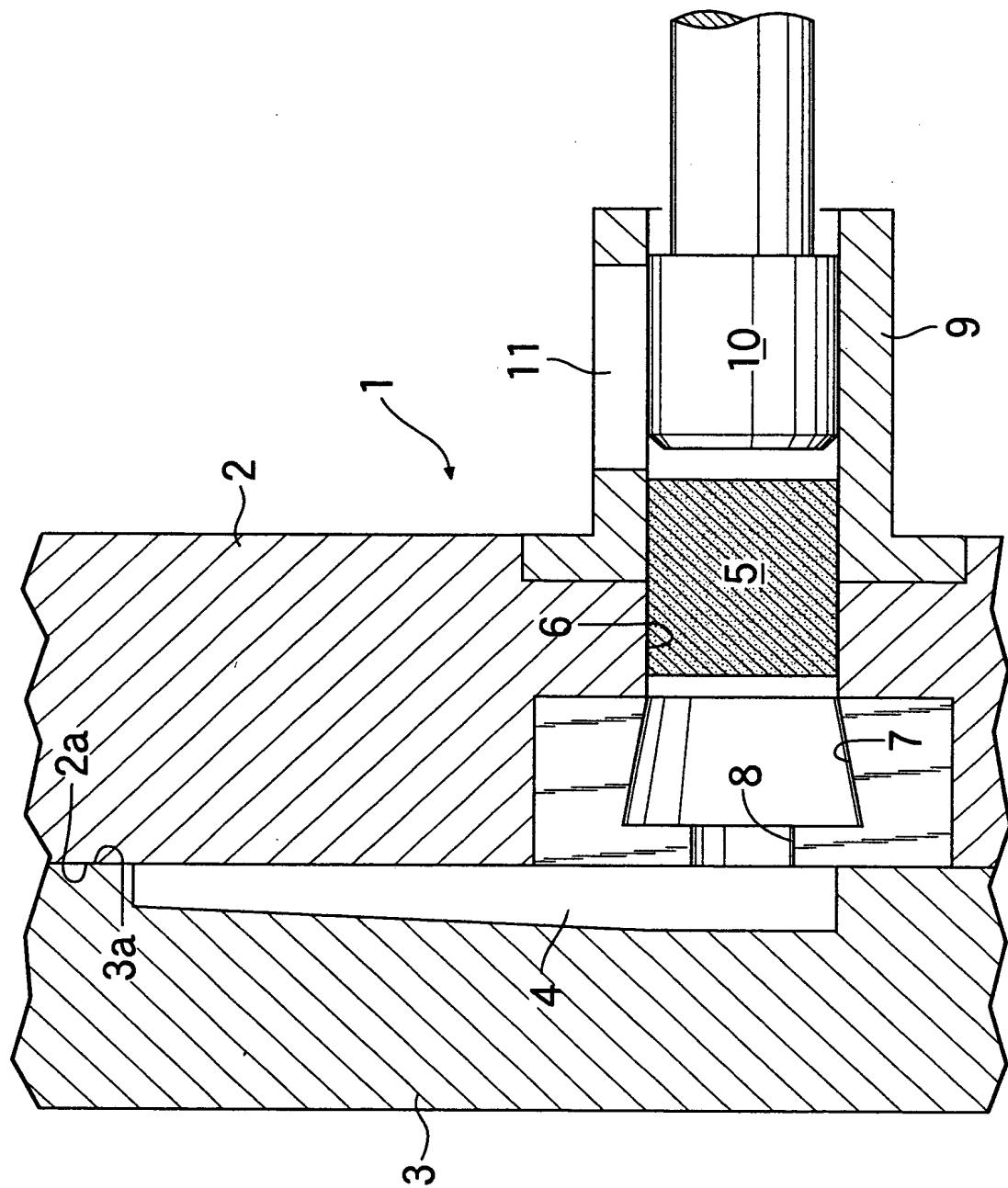


FIG.2

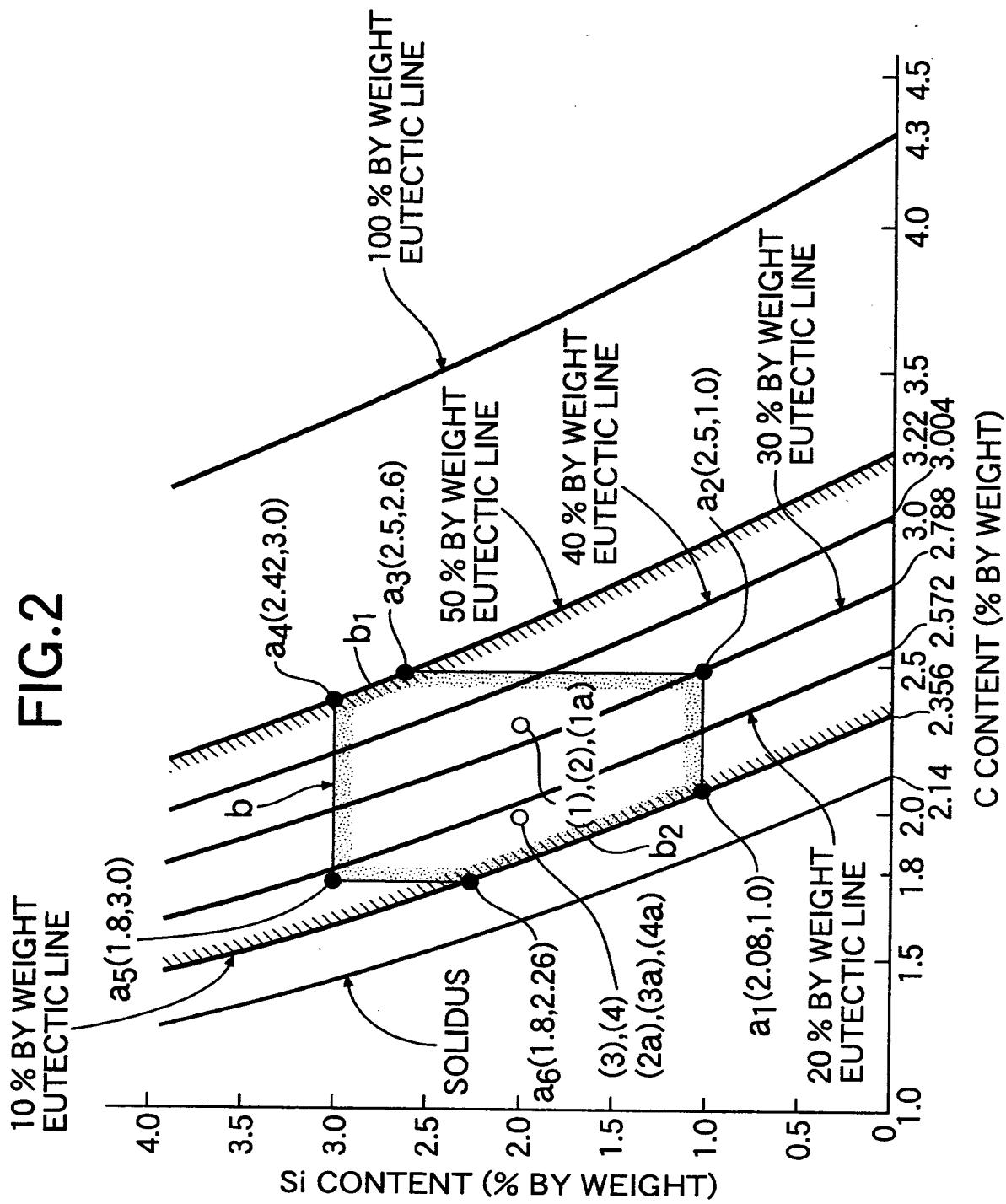


FIG.3

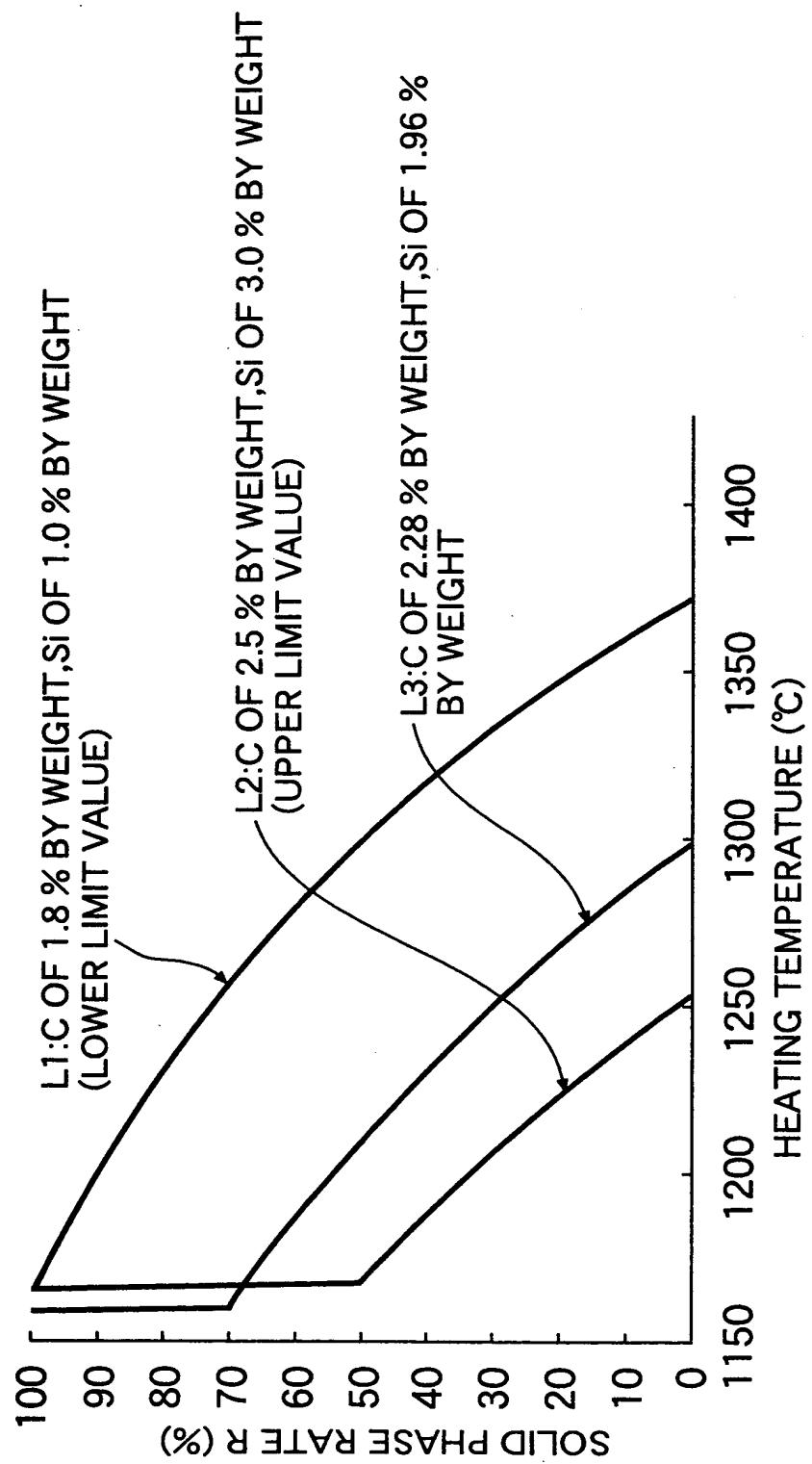


FIG.4

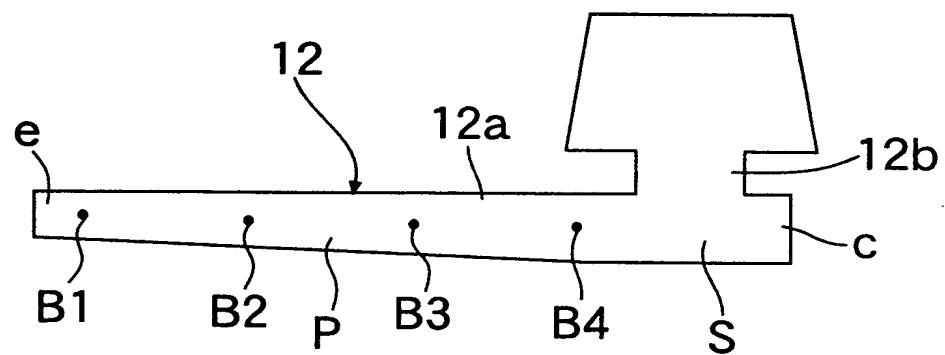
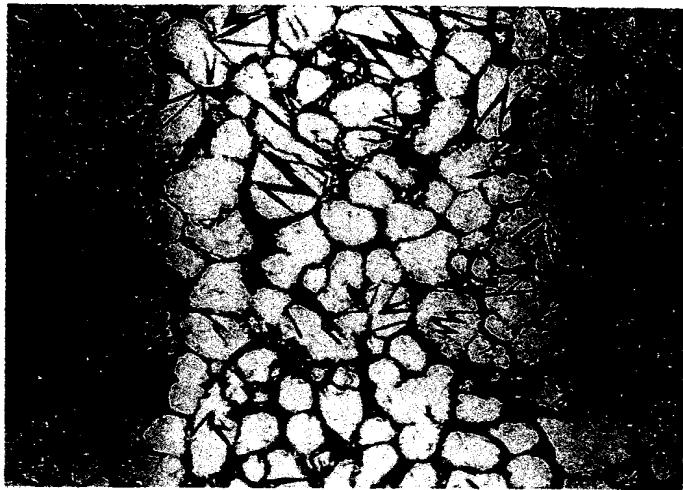


FIG. 5A

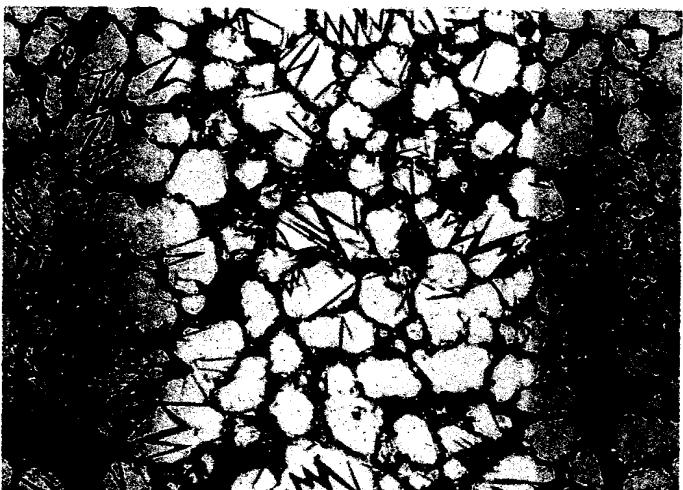
TIP END PORTION B1  
OF EXAMPLE (1) OF  
CAST PRODUCT



100  $\mu\text{m}$

FIG. 5B

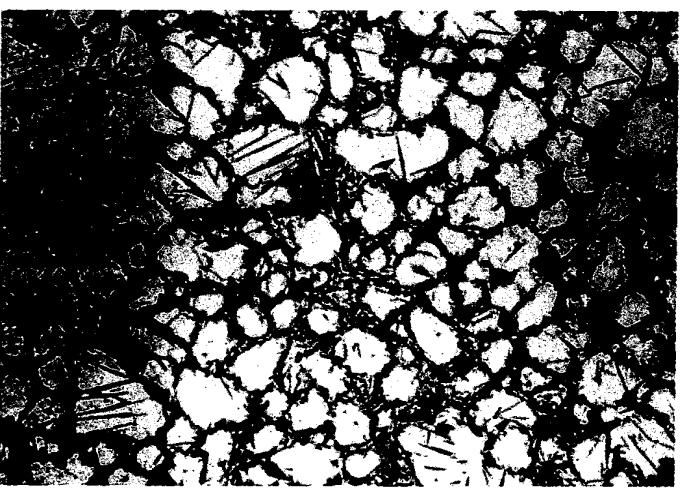
INTERMEDIATE PORTION  
B2 OF EXAMPLE (1) OF  
CAST PRODUCT



100  $\mu\text{m}$

FIG. 5C

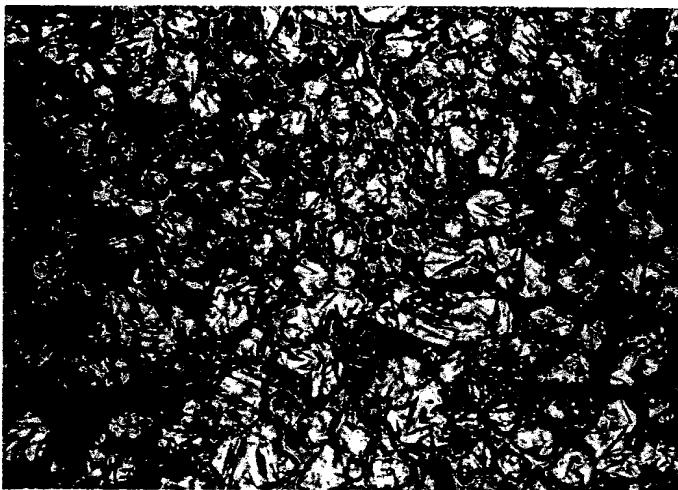
BASE END PORTION B3  
OF EXAMPLE (1) OF  
CAST PRODUCT



100  $\mu\text{m}$

FIG. 6A

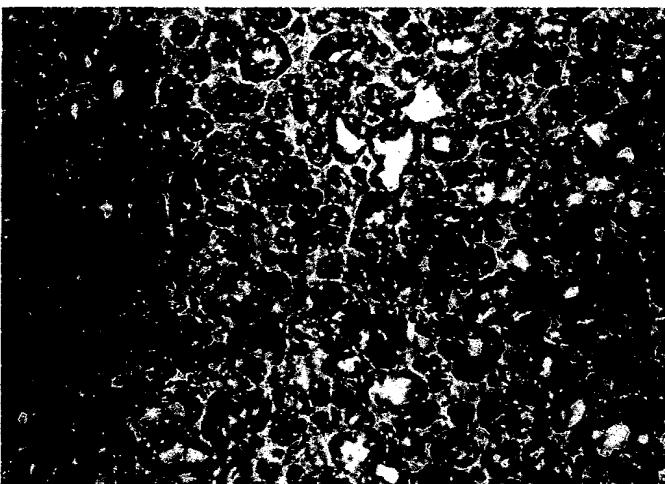
TIP END PORTION B1  
OF EXAMPLE (1a) OF  
CAST PRODUCT



100  $\mu$ m

FIG. 6B

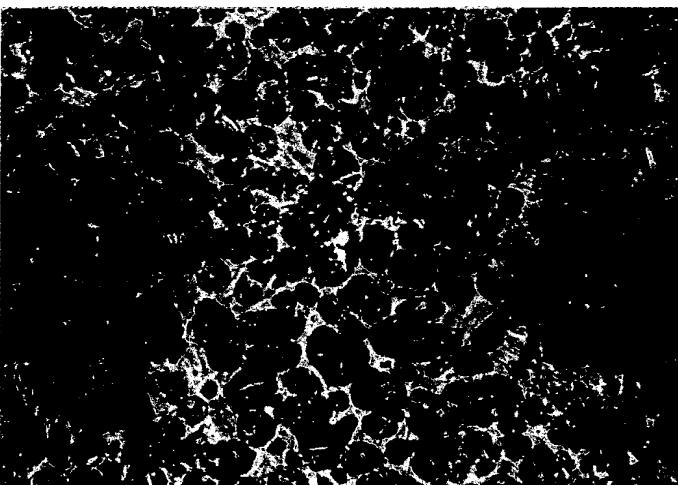
INTERMEDIATE PORTION  
B2 OF EXAMPLE (1a) OF  
CAST PRODUCT



100  $\mu$ m

FIG. 6C

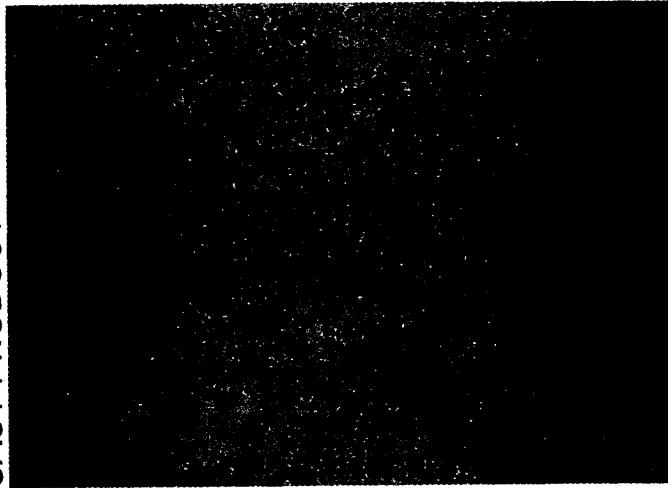
BASE END PORTION B3  
OF EXAMPLE (1a) OF  
CAST PRODUCT



100  $\mu$ m

FIG.7A

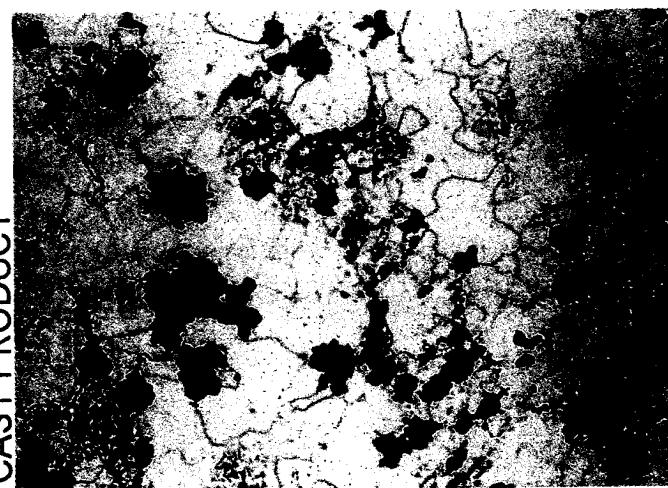
BASE END PORTION B3  
OF EXAMPLE (1) OF  
CAST PRODUCT



25μm

FIG.7B

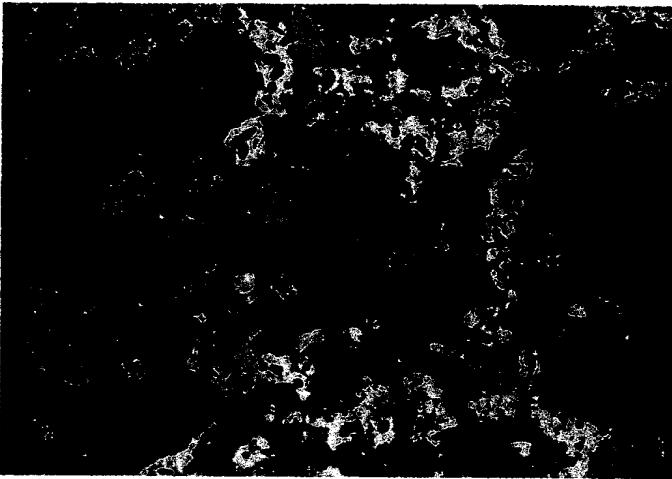
BASE END PORTION B3  
OF EXAMPLE (1a) OF  
CAST PRODUCT



25μm

FIG.8A

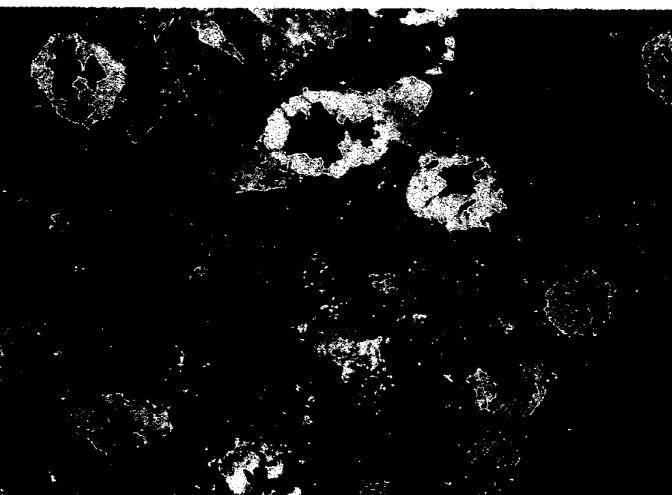
BASE END PORTION B3  
OF EXAMPLE (1) OF  
CAST PRODUCT



25 $\mu$ m

FIG.8B

BASE END PORTION B3  
OF EXAMPLE (1a) OF  
CAST PRODUCT



25 $\mu$ m

FIG.9A

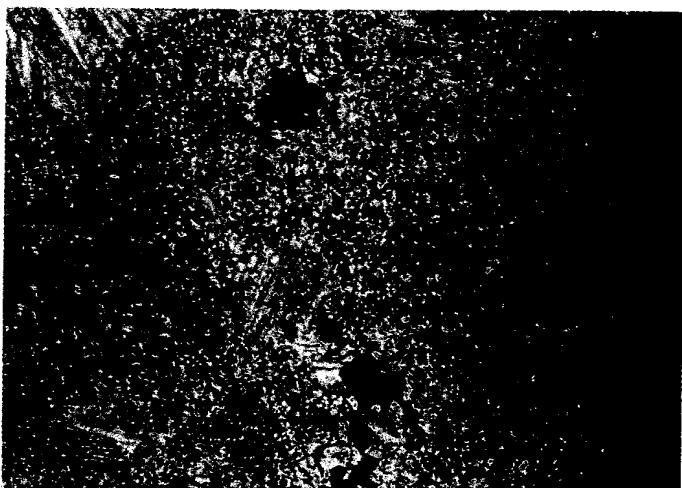
BASE END PORTION B3  
OF EXAMPLE (1) OF  
CAST PRODUCT



25 $\mu$ m

FIG.9B

BASE END PORTION B3  
OF EXAMPLE (1a) OF  
CAST PRODUCT



25 $\mu$ m

**FIG.10**

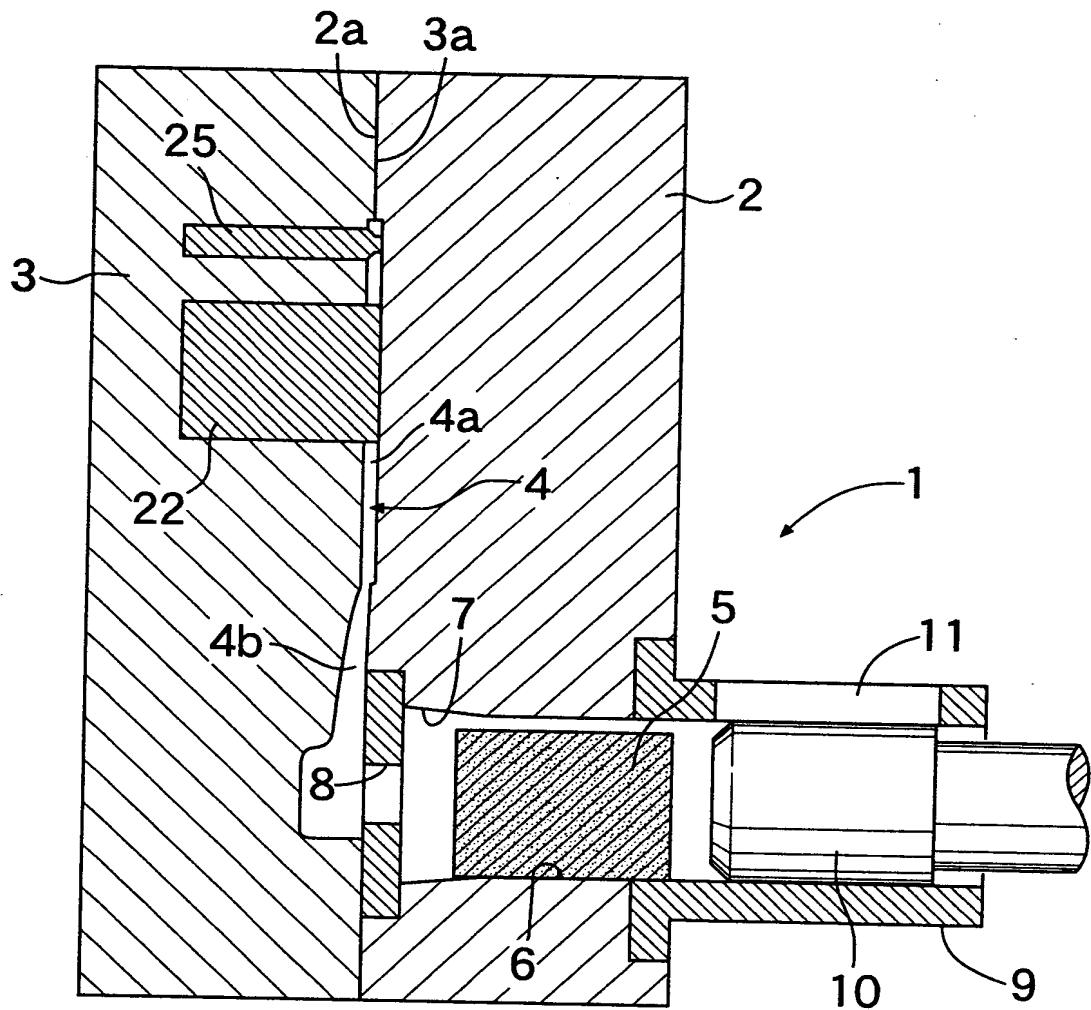
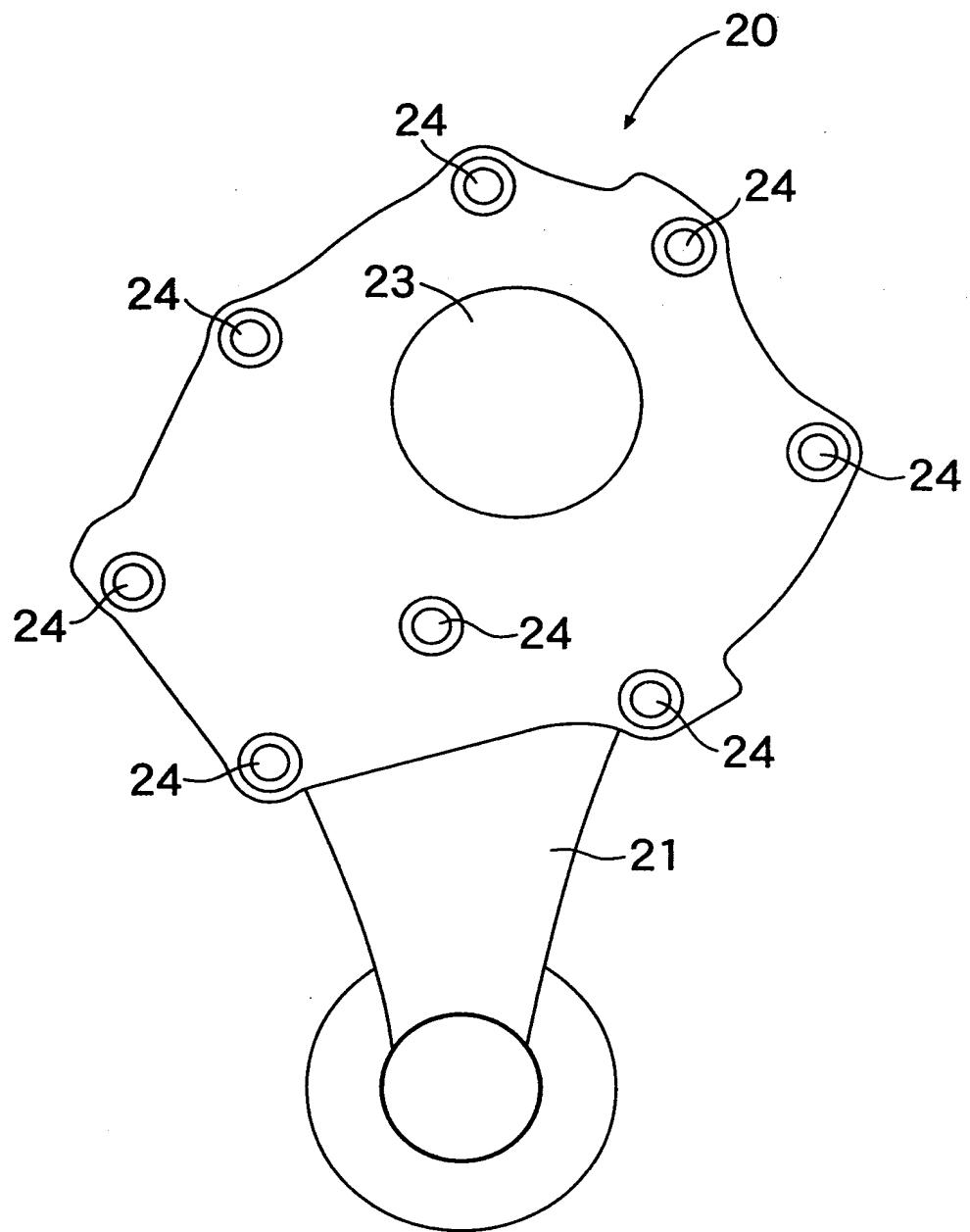


FIG.11

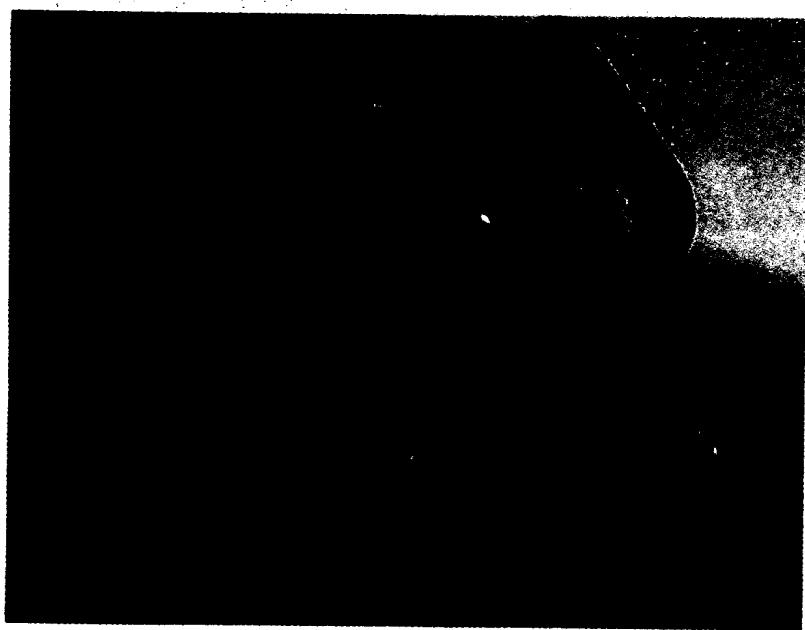


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FIG.12



FIG.13



**FIG.14**

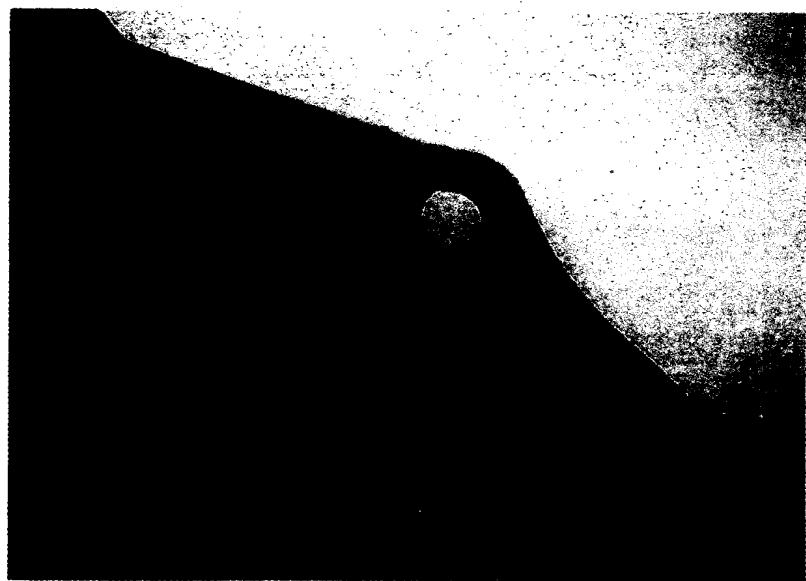


FIG.15

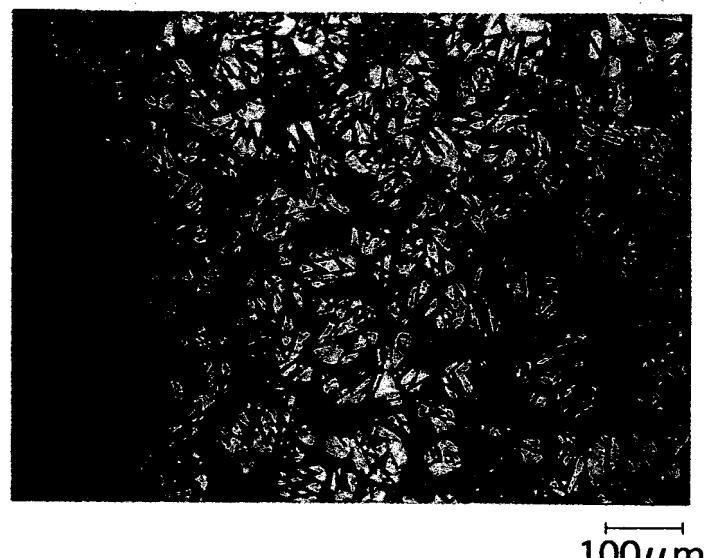


FIG.16

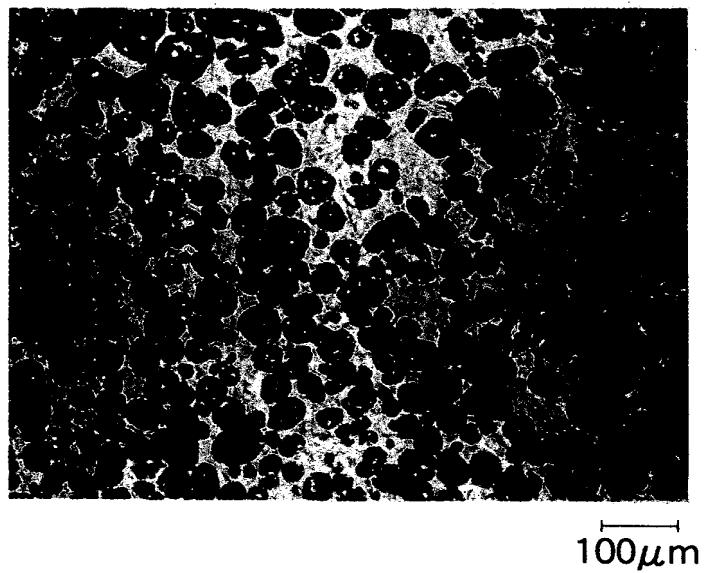


FIG.17

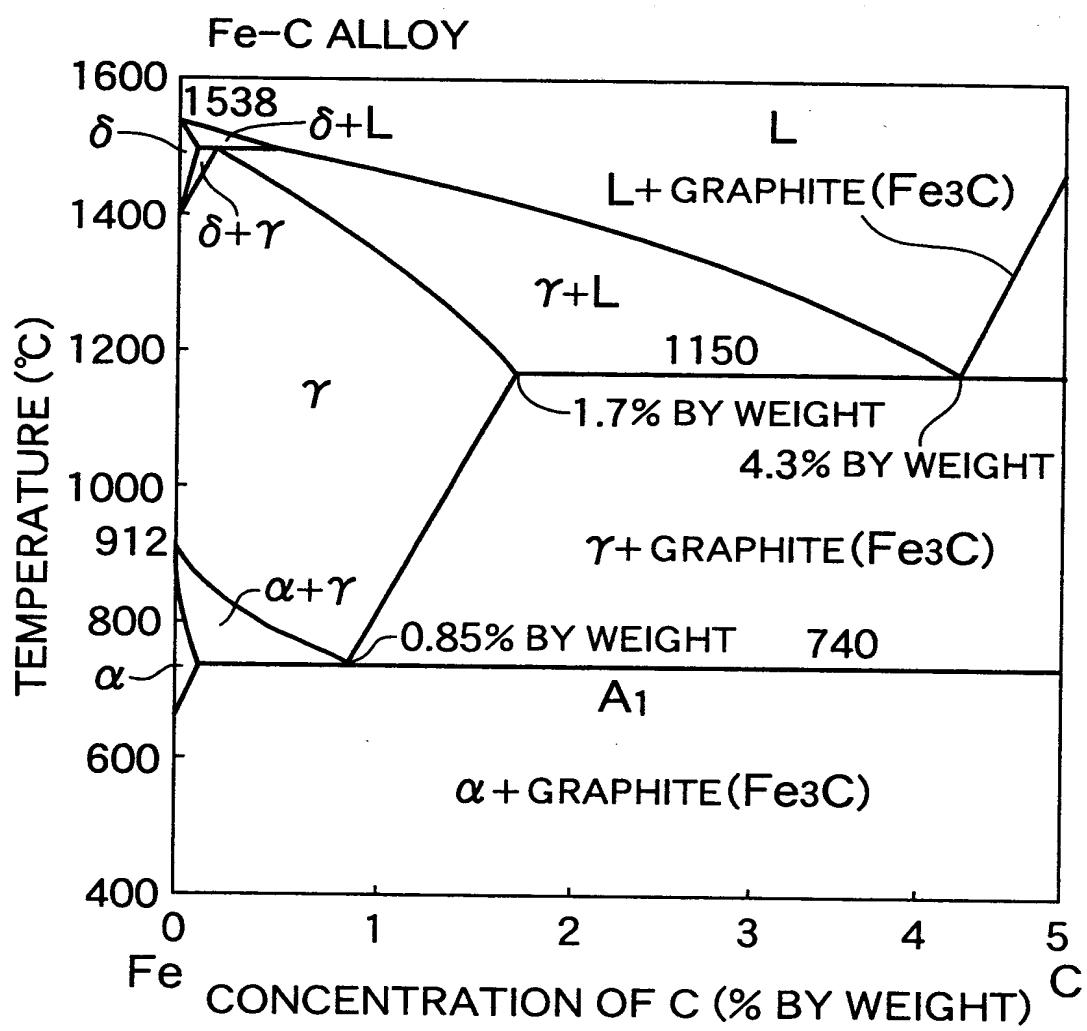


FIG.18

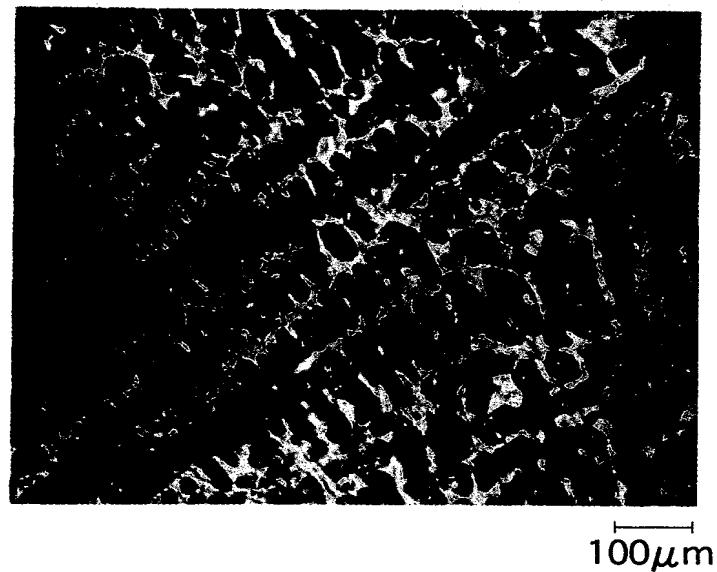
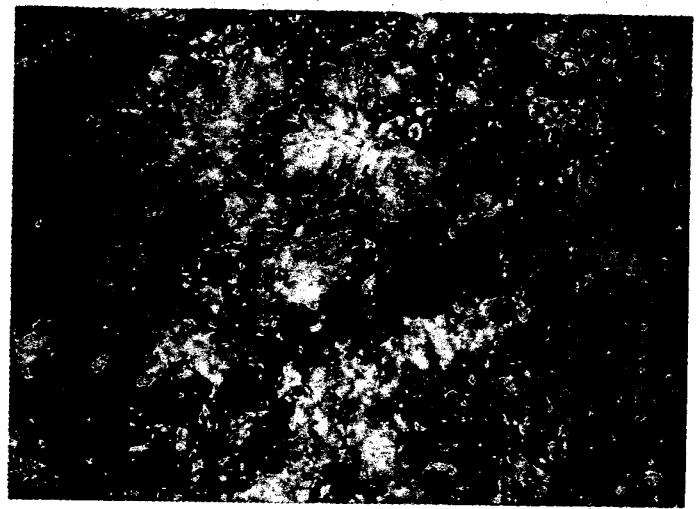


FIG.19



100 $\mu$ m

FIG.20

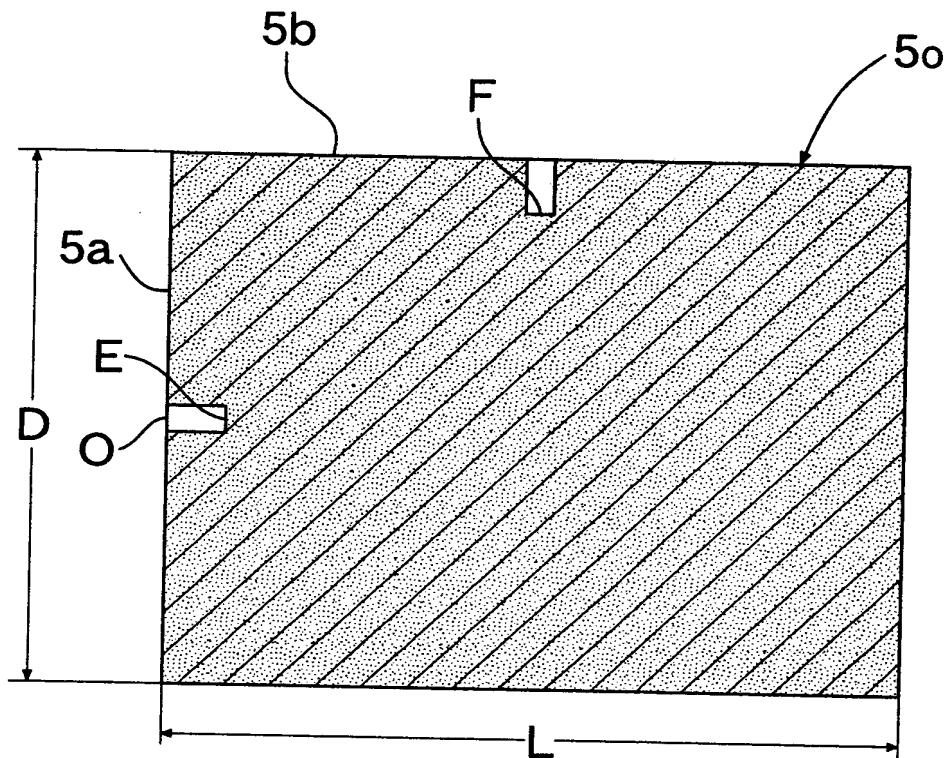


FIG.21

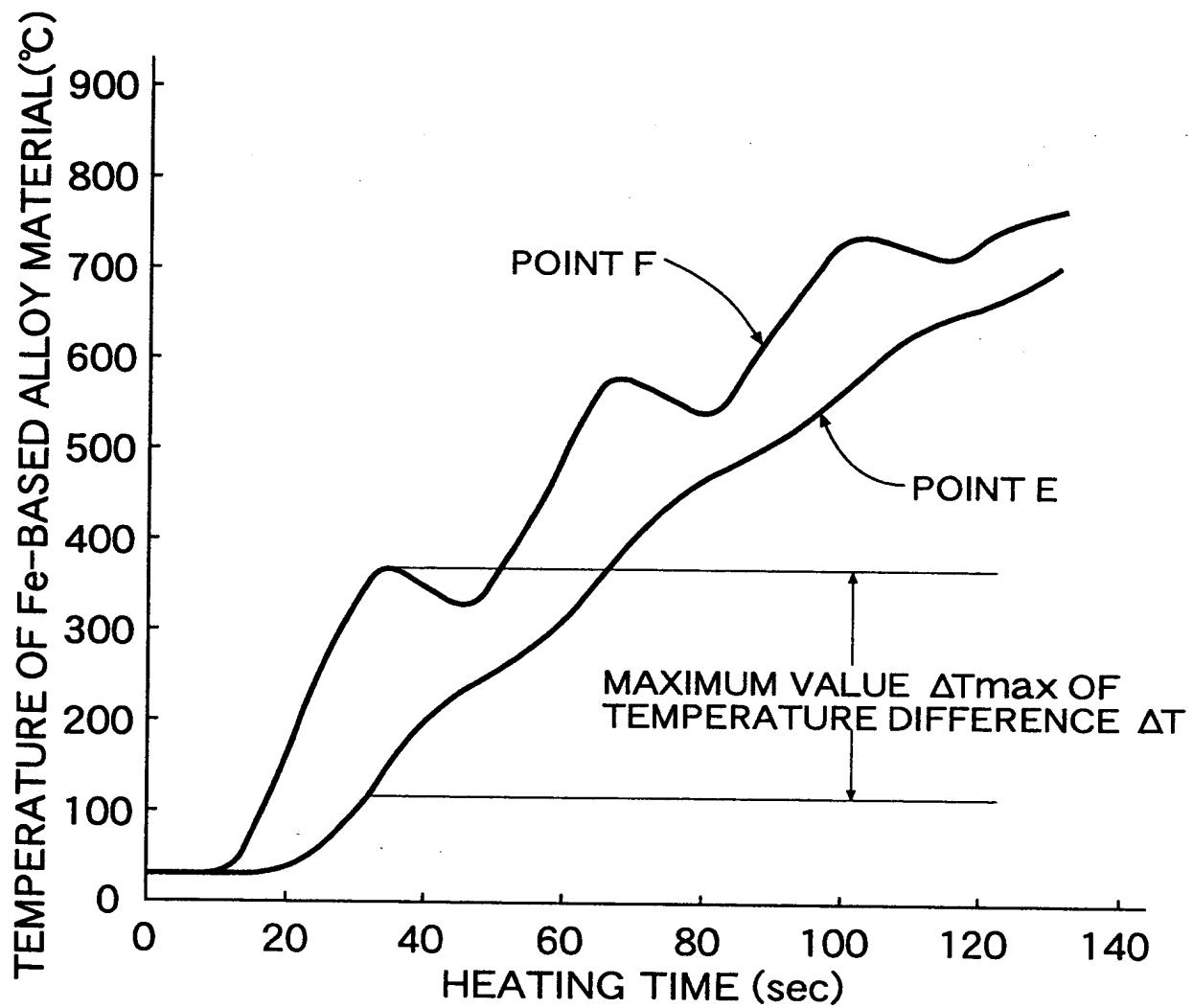


FIG.22

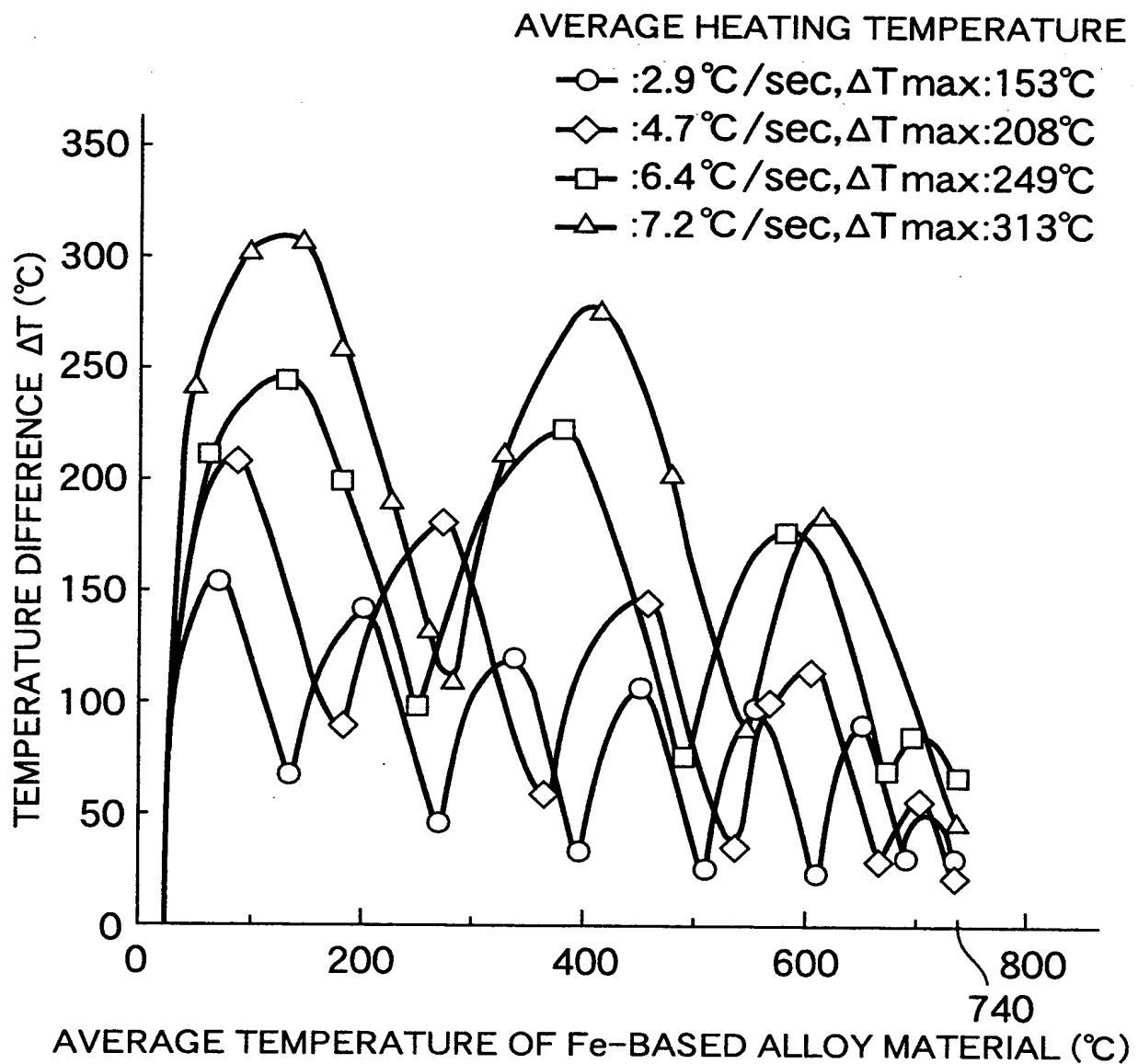


FIG.23

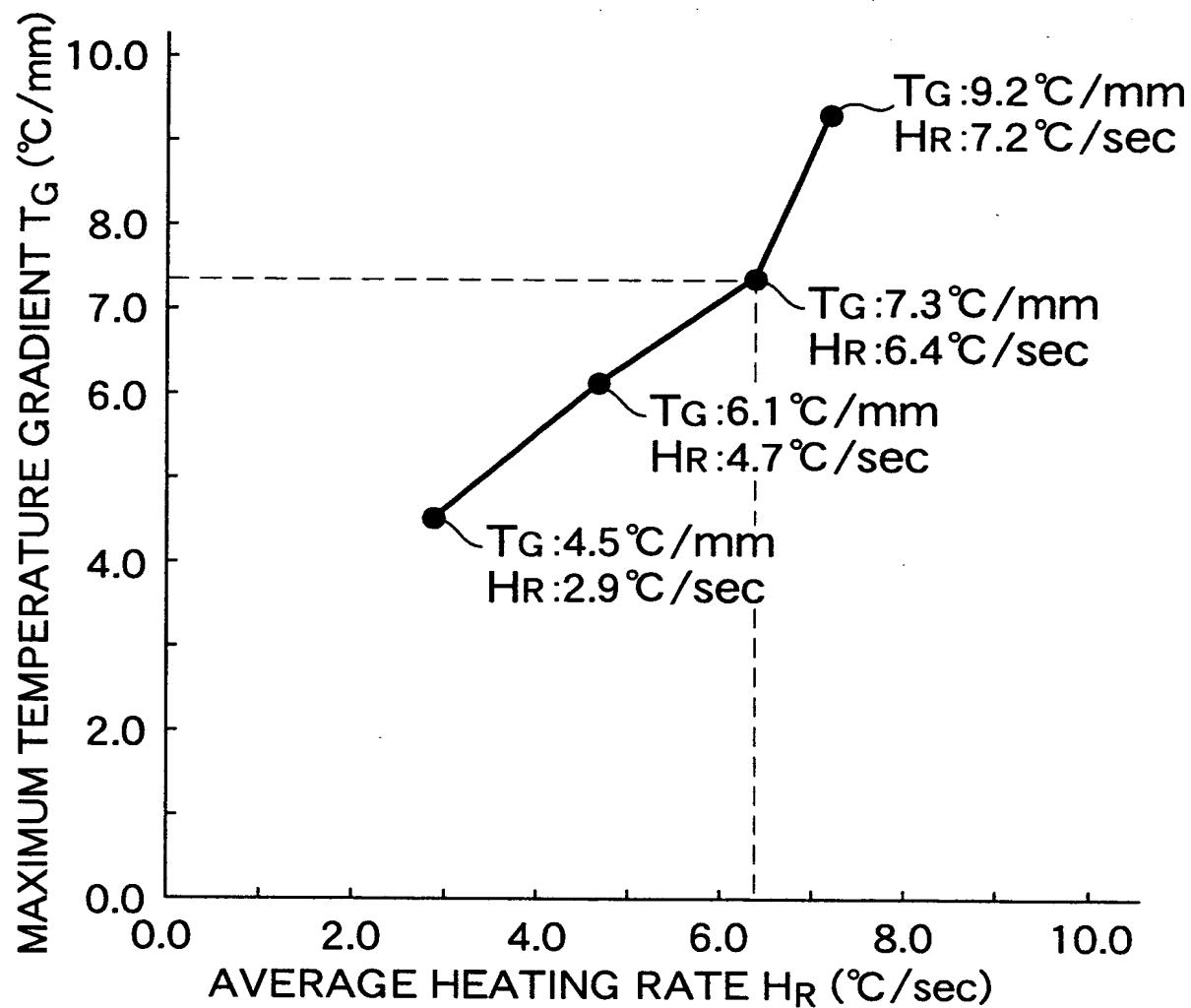


FIG.24

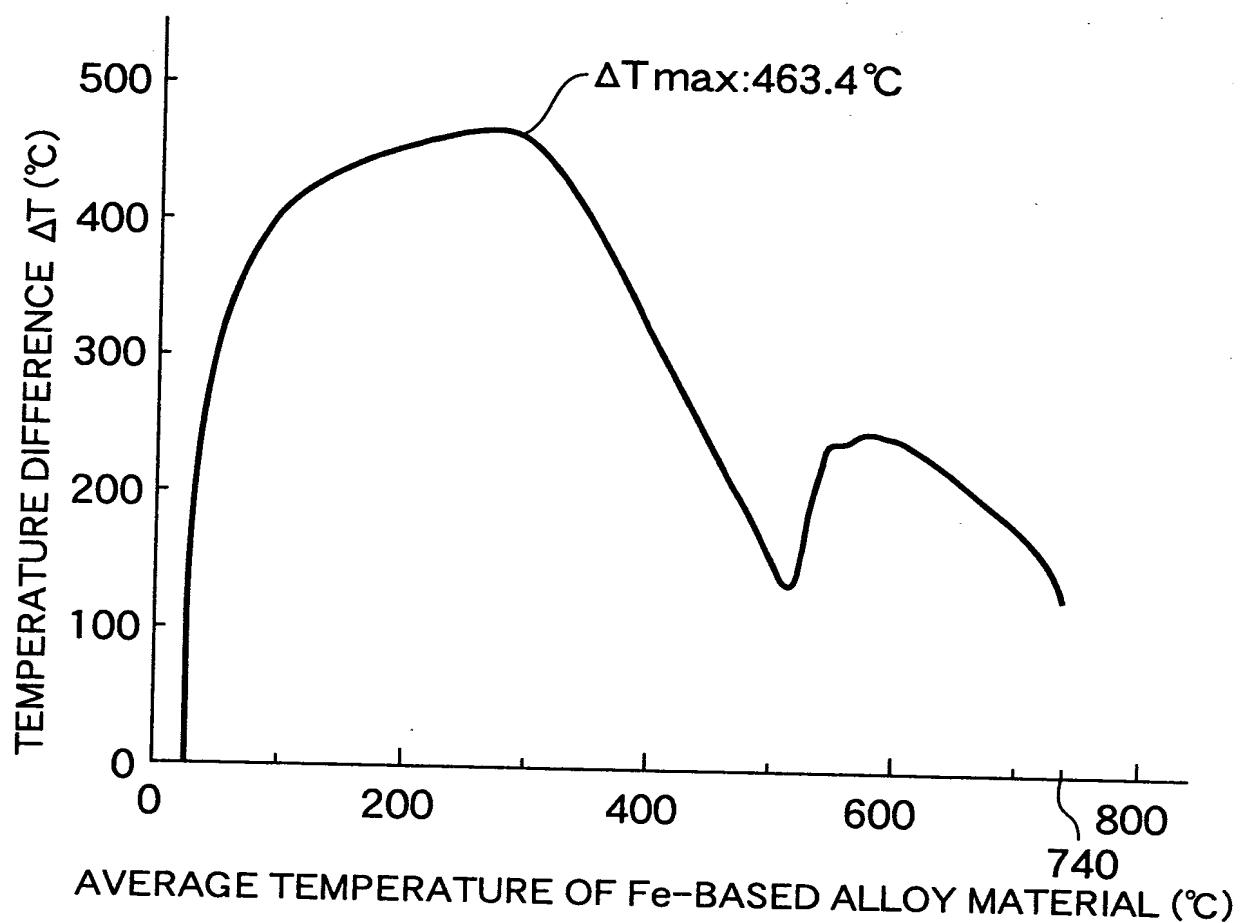


FIG.25

